BJ370

PNEUMATIC WORK SUPPORTS

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IMAO





Body	Piston	Locking Shaft		
A5052 aluminum Anodized	SK95 steel Quenched & tempered Black oxide finished	S45C steel Electroless nickel plated		









Part Number	Н	Ηı	S	M 1	D	L	W	Μ	H2	Ρ	H₃	W1	H4
BJ370-05001	25	30	3	M5×0.8 Depth10	8	50	25	M3	21	16	12.5	7	4.5
BJ370-06001	30	36	4	M6×1 Depth12	10	60	30	M4	25	20	15	8	5.5

Part Number	L1	L2	W2	Operating Air Pressure (MPa)	Support Capacity(N)	Piston Spring Force(N)	Weight (g)
BJ370-05001	11	4	12	0.2-1.0	300~500	1~1.9	92
BJ370-06001	13	5	15	0.5 ~ 1.0	500~700	1~2.2	165

Feature

The piston can be locked/unlocked by air operation.

How To Use

- Operating Instructions
- 1. Load a workpiece on the support.
- 2. The piston strokes to fit the workpiece by the inner spring.
- 3. Clamp the workpiece.
- 4. Apply air to the pneumatic port.
- 5. The piston is locked.
- 6. The piston is unlocked when the air pressure is released.

Installation Instructions

Can be mounted on both top surface and bottom surface of plate with hex-socket head cap screws.





🖌 Note

When installing a tip on the piston, lock the piston using a wrench to prevent it from receiving any torque.

